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Tongue and Groove Cladding Installation Guide

Finishes

- Longboard Products are available in a wide range of powder coated finishes.
- Custom solid colors are available upon request.
- Longboard woodgrains have a repeat pattern, shipped in sets mated back-to-back in each box. Install these
 as they come out of the box, as an A&B pattern staggering each plank approx. 1-2' (305-610mm) from the
 previous plank to achieve a random pattern aesthetic. It is recommended to create an onsite mock-up to
 produce a suitable pattern.
- Longboard Products are not recommended for use on marine applications in direct contact with salt water.

Longboard extruded products are produced 1" (25mm) oversized, as one end is drilled for the coating process, and both ends have 1/2" (12mm) of masking tape (woodgrains only) which must be cut off for best results. Longboard Cladding is to be installed outboard of a weather resistant barrier, including all flashings, following code, and building requirements.

Material Ordering & Delivery

•	Packaging:	Planks are sold in box quantities: 6" Planks: 96 SQ FT/Box (8/24's) w. 90pcs Quick-Screen Clips included 4" V-Groove: 96 SQ FT/Box (12/24's) w. 135 Quick-Screen Clips included 2 1/2" V-Groove: 20 SQ FT/Box (8/12's, 96 LF) w. 45 Quick-Screen Clips included Components are sold individually by the 12' (3.7m) length.
•	Shipping:	Most Popular Finishes -ready to ship within 1 week Additional Finishes -ready to ship within 14 weeks Delivered on 24' (7.3m) long skids weighing up to 2000 lbs. A mechanical lift with forks is required on site to receive the order.
•	QC:	Always inspect the delivery for damage and contact LB ASAP if there are any issues: <u>info@longboardproducts.com</u> or 1-800-604-0343 and include your PO# and any pictures if possible. Mark the delivery receipt as "damaged" and accept the delivery as-is. Longboard is not responsible for the installation of blemished or damaged material.

Storage & Handling

Be sure to store the material flat, keep it dry, safe & secure and remain in unopened cartons until ready to be installed. **See Appendix for proper handling and care instructions.**

Cleaning Recommendations

- Initial and periodic cleaning for best looking product
- Basic methods use a combination of moderate water pressure, soft sponge/brush and a mild detergent (Safe for your hands, safe for the product)

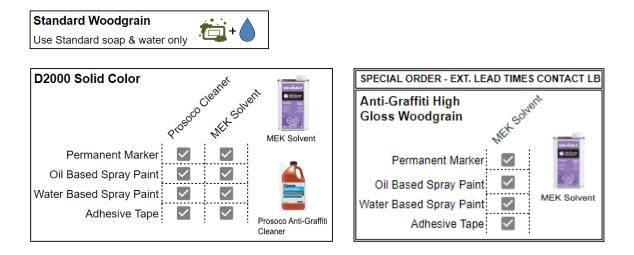
▲ NEVER use aggressive acid or alkaline cleaners on Longboard finishes. Do not use cleaners containing Trisodium Phosphate, Phosphoric Acid, Hydrochloric Acid, Hydrofluoric Acid, Fluorides, or any other compound that is known to react with metal.

*See Cleaning Guide for full requirements & cleaning schedule: longboardproducts/resources/care-maintenance.com

Warranty

Upon substantial completion of the project, register for warranty online here: <u>longboardproducts.com/warranty</u> <u>A</u> Registration is required for the warranty to be in effect.

Graffiti Removal



Note: Cleaning the surface with a cleanser that is not diluted as per instructions, may result in damage to the coating.

Components (Typical)

T&G Cladding system consists of many components used in conjunction with each other to create a seamless look. For all LB components go to longboardproducts.com.

V-Groove Planks

Size	12' *	24'*	12' Perf *	24' Perf *
2½″	3V.145	-	3VP.145	-
4"	4V.145	4V.289	-	-
6″	6V.145	6V.289	6VP.145	6VP.289

Smooth Planks

Size	12'*	24'*	12' Perf*	24' Perf *	
6"	6PSP:145	6PSP.289	6PSPP.145	6PSPP.289	

Channel Planks

Size	12' *	24'*
6"	6CH.145	6CH.289

Accessories

Trim Components

Туре	Style	Product	Dimensions	SKU
Starter	Precision	Starter J-Track	(5/8") - 12'	1SJT.145
Starter	Traditional	Starter Strip	(1-7/8") - 12'	2SS.145
Starter	Traditional	Back-to-Back Starter Strip	(1-1/4")	2BTBSS.145
J-Track	Precision	Two Piece J-Track	(5/8") - 12'	1X1JT.145
J-Track	Precision	J-Track	(5/8") - 12'	1JT.145
J-Track	Craftsman	Two Piece J-Track	(7/8") - 12'	JT23S.145
J-Track	Traditional	Two Piece J-Track	(1-3/8") - 12'	1X2JT.145
Corner	Precision	Outside Corner	(3/16") - 12'	050C.145
Corner	Craftsman	Inside Corner	(3/4") - 12'	1IC.145
Corner	Craftsman	Outside Corner	(1") - 12'	10C.145
Corner	Traditional	Corner Set	(2") - 12'	2CORS.145
Reveal	Precision	Flat Reveal	(1/2") - 12'	1FR.145
Reveal	Precision	T&G Flat Reveal	(1/2") - 24'	1TGFR.289
Reveal	Craftsman	U-Reveal Set	(3/4") - 12'	1URS.145
Reveal	Craftsman	T&G U-Reveal	(3/4) - 24'	1TGURK.289
Reveal	Traditional	U-Reveal Set	(1-1/2") - 12'	2URS.145
Reveal	Traditional	Flat Reveal Set	(1-1/2") - 12'	2FRS.145
Reveal	Traditional	T&G U-Reveal	(11/2") - 24'	2TGURK.289
Reveal	Traditional	Offset Flat Reveal Set, J-Track Base	(2") - 12'	20FFJ.145
Reveal	Traditional	Offset Flat Reveal Set, Termination Base	(2") - 12'	20FFT.145
Termination	Precision	Termination Set	(5/8") - 12'	1TS.145
Termination	Craftsman	Termination Set	(7/8") - 12'	TS23S.145
Termination	Traditional	Termination Set	(1-3/8") - 12'	2TS.145
Compression Joints	Traditional	Compression Joint	(1-3/8") - 24'	2CJ.289

* 48 sq. ft. box quantities [‡] 96 sq. ft. box quantities

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Planks	ove s
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J-Track

Craftsman

Inside Corner

Precision T&G

Traditional Flat

Reveal Set

Flat Reveal



Traditional Two Piece J-Track

Channel

Planks



Smooth

Traditional

Back-to-Back

Starter Strip

Planks



Precision



Traditional U-Reveal Set



Traditional Offset Flat Reveal Set, Termination Base



Compression Joint

Precision Termination Set

Craftsman Termination Set





Outside Corner

Craftsman U-Reveal Set

T&G U-Reveal





Traditional

Set

Termination

Craftsman







Traditional

Precision Outside Corner



Perforated

Precision

J-Track

Two-Piece

Planks



Rat Reveal

Craftsman

Traditional Corner Set

Tools

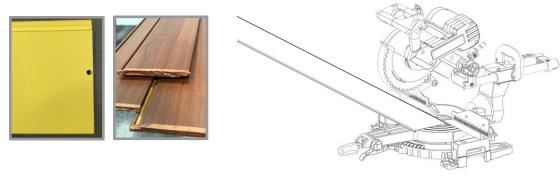
Commonly used tools for T&G Cladding install.

Table Saw with Carbide Metal Blade Non-ferrous 60- 80T (for cutting aluminum)	Miter Saw with Carbide Metal Blade Non-ferrous 60- 80T (for cutting aluminum)	Cordless Drill with clutch	Jig Saw (for protrusions)
	0		*Length, thread and point to suit substrate
Rubber Mallet (or Hammer)	Level	Hole Saw (for lighting fixtures)	#8 Pan Head Screws

Cutting

Always be sure to wear appropriate PPE: eye & hearing protection.

Cut planks using a Miter Saw and Table Saw, always allowing for expansion & contraction. Trim the taped/drilled ends of all stock length material by at least 1/2" (12mm) each end and discard.



Fastening

Fasteners must be corrosion resistant and comply with all local building codes.

▲ All fasteners should be suitable for exterior use and be compatible with the substrate type. Fasteners should be anchored into a solid secure framing member, blocking, furring, or strapping. For vertical applications when the framing member is not available, install diagonal furring strips or horizontal metal strapping to securely fasten planks.

Perimeter components should be hard fastened every **16**" **(406mm) O.C.** directly through the flange using #8 pan-head screws (supplied by others). These components should be fastened within **8**" **(203mm)** of the end for secure fastening.

Planks & starter components are secured using Longboard **Quick-Screen Clips** fastened to the substrate using #8 pan-head screws (supplied by others).

Standard wind loads

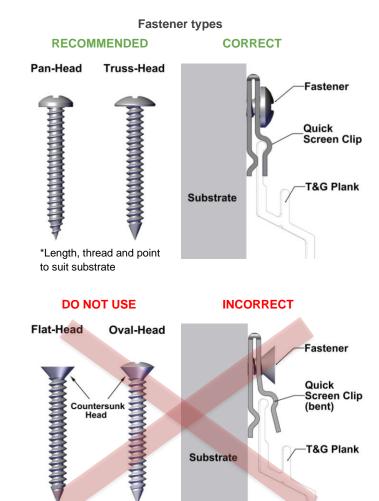
• Typically, every 32" (813mm) O.C.

Higher wind loads

• Typically, every 16" (406mm) O.C.

Always consult the project engineer, architect or authority having jurisdiction to understand the project specific fastening requirements.

See Appendix for fastener specs: Quick Screen Clip - Wind Load Tables 3 & 4



nsulation Sheathing Insulation Metal Strapping Furring Strip Framing member or blocking Framing me or blocking Insulation Cladding Cladding Sheathing Sheathing sulation Sheathing Framing member or blocking Insulatio -Z Girt

Cladding

Framing member or blocking

*Never direct to insulation. Must be secu

Framing member or blocking

Cladding

Fastening options onto exterior insulation

*Never direct to insulation. Must be secured directly to solid secure substrate.

Hat Track

Framing requirements

Always consult the local building authority and follow local building code requirements. When attaching to **Hitch Cladding attachment System** refer to Hitch Install Guide for requirements.

Wood Framing

- Size: 2x4 minimum
- Spacing: see Appendix Table 3 & 4 for reference

Metal Framing

- Gauge: 20 ga. minimum (see Appendix Table 3 & 4 for reference)
- Spacing: see Appendix Table 3 & 4 for reference

Furring recommendations

Wood Furring

Attached back to wood or metal framing/blocking.

- Size: 3/8" minimum
- Spacing: See Appendix Table 3 & 4 for reference

Metal Furring/Strapping

Attached back to wood or metal framing/blocking.

- Size: 20 ga. minimum
- Spacing: See Appendix Table 3 & 4 for reference

Concrete/CMU

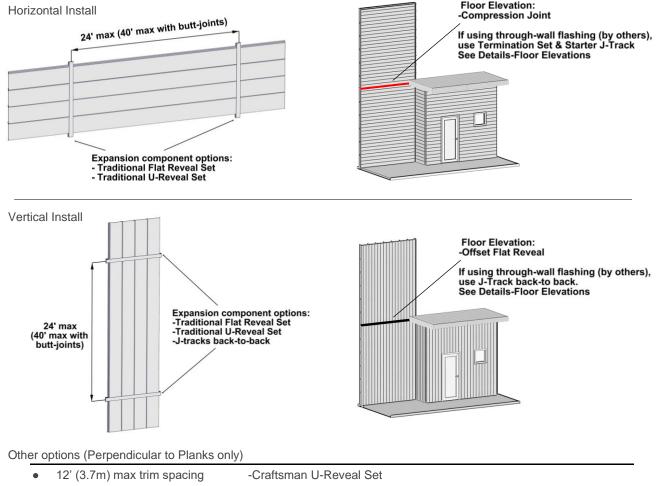
Wood or metal furring is recommended over concrete and CMU. Wood Furring:

- Size: 2x2 minimum
- Type: Pressure treated lumber
- Spacing: See Appendix Table 3 & 4 for reference

Metal Furring:

- Size: 20 ga. minimum (See Appendix Table 3 & 4 for reference)
- Type: Hat channel, Stud, or Z-Girt.
- Spacing: See Appendix Table 3 & 4 for reference

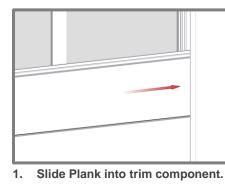
While selecting component and layout options, the project design team needs to calculate their expansion and contraction amounts. **See: Appendix for tables of expansion/contraction calculations per foot/meter.** Planks & components expand & contract 1/4" (6mm) over 24' (7.3m), measured over a 30°C (54°F) temperature range. Due to this range of movement, the following expansion components should be installed. See pages 25 & 26.

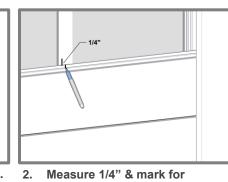


• 6' 8" (2m) max trim spacing -Precision Flat Reveal

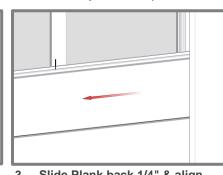
When using expansion components, each plank must terminate into a minimum of one (1) component.

TIP: To achieve expansion/contraction allowance, it is best practice to measure & mark for the adjustment of planks.





positioning.



3. Slide Plank back 1/4" & align with mark.

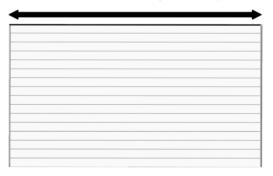
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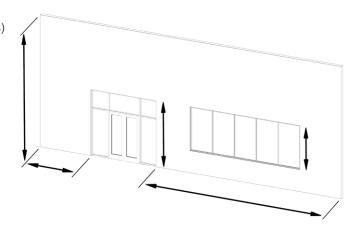
Perimeter and field area limitations

Measure and layout your wall area to consider plank & component alignment with fixtures, penetrations, and adjacent walls, for desired appearance. Apply the same methodology for vertical installations.

- Longboard system typical dimensions:
 - Planks width Planks depth Planks and components total depth
- 2 1/2" (64mm), 4" (102mm), 6" (152mm) - 1/2" (12mm)
- 9/16" (15mm)

Seamless runs up to 24' length planks (no butt-joints)





Runs up to 40' length with staggered butt-joints

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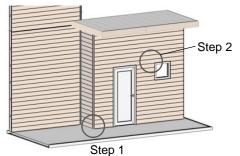
Runs greater than 40' length, use a Reveal set to divide field area

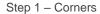
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Component Layout

B	F B C C	Horizontal CladdingImage: Display black blac
A	Corner Set 2".	, Outside Corner 1", Inside Corner 3/4"
	Location: Details:	Inside & outside corners of the installation area. Corner Set 2" recommended for vertical cladding installs.
В	J-Track (5/8",	7/8"), Two Piece J-Track (5/8", 7/8", 1-3/8")
	Location:	Perpendicular to Planks (eg: sides of windows and doors), along gable end walls, other angled
	Details:	conditions, window/door headers and other penetrations. Notch the flange at the ends where they meet corner components.
C	Starter Strip, Stocation: Details:	Starter J-Track 5/8", Back-to-Back Starter Strip Where starting with a full width Plank, typically along the bottom of the install for horizontal Planks. Alternatively, Back-to-Back Starter Strip can be used for vertical installs at the center of each cladding area for equal width ends.
D	Flat Reveal Se	et 1-1/2", U-Reveal Set 1-1/2"
	Location:	Perpendicular to Planks, used to set plank widths.
	Details:	Two-piece component (cap & base). Precision Flat Reveal (one piece) 6' 8" max span of planks
E	Compression	
	Location:	Parallel to Planks at floor elevations, (horizontal cladding).
	Details:	Used for expansion/contraction and settling/building movement at floor elevations.
F		set (5/8", 7/8", 1-3/8")
	La satis su	Parallel to Planks along top of wall, underside of windows (horizontal cladding only), sides of
	Location:	
	Details:	windows/doors (vertical cladding only) and other penetrations. Install base only to start and end cap once planks are installed.
	Details:	windows/doors (vertical cladding only) and other penetrations. Install base only to start and end cap once planks are installed.
		windows/doors (vertical cladding only) and other penetrations. Install base only to start and end cap once planks are installed.

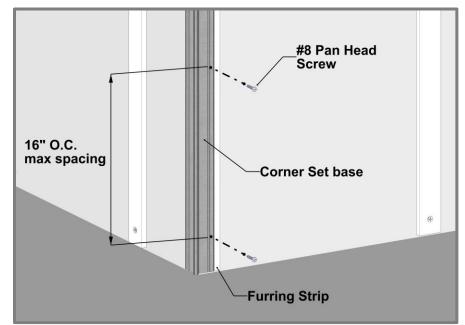
Install Steps - Horizontal cladding

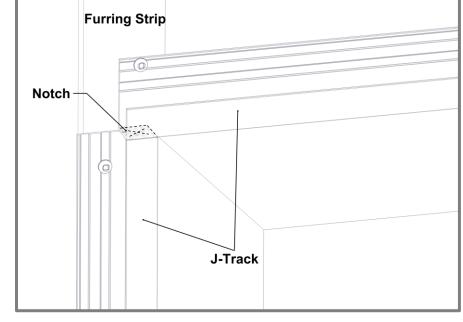




Install inside and outside corner bases or Craftsman inside and outside corners fastening every 16" O.C. with #8 Pan Head Screws. Corners typically extend from top to bottom of the area of application.

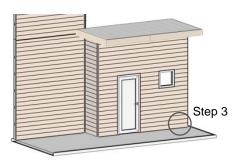
▲ Check that components are level/plumb, flat and straight for best results.





Step 2 – J-Track

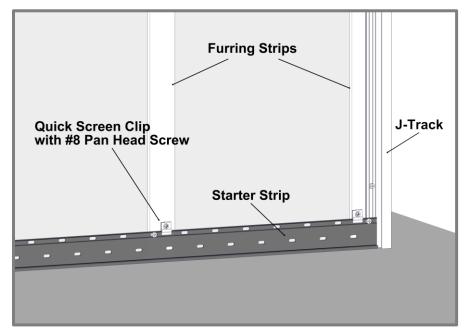
Install J-Track or Two-Piece J-Track around windows and doors and at the edge of walls, fastening every 16" O.C. with #8 Pan Head Screws. Trims can be mitered for a clean corner look.



Step 3 – Starter Strip

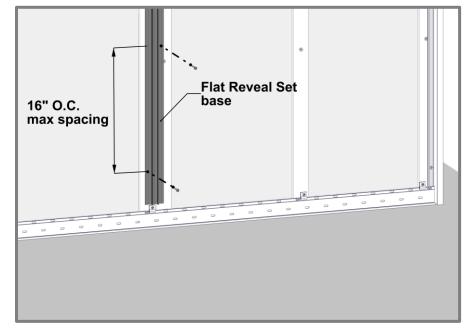
Install the Starter Strip or Starter J-Track along the bottom of the wall(s), fastening every 32" O.C. max with #8 Pan Head Screws.

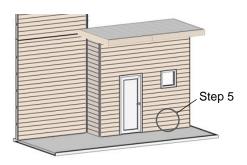
See Appendix for project specific wind load requirements. Starter Strip Fastening - Wind Load Tables 5 & 6



Step 4 – Flat Reveal (Only if required, not shown on layout)

Install the Flat Reveal Set (base only) at the desired plank widths, fastening every 16" O.C. with #8 Pan Head Screws.

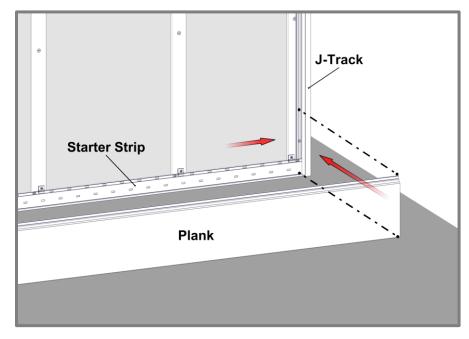


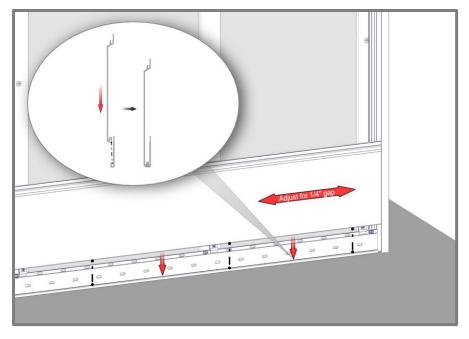


Step 5 – Planks

Place the planks onto the tongue of the Starter Strip, fully engaging the tongue.

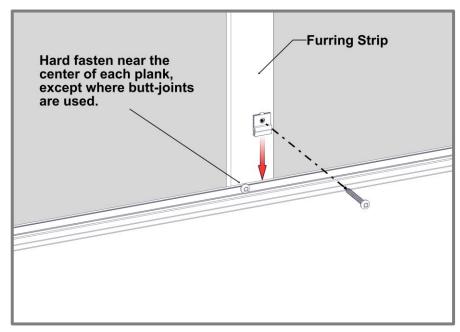
It is good practice to check your installation every 2-3 rows for level/plumb and flat or straight, for best results.



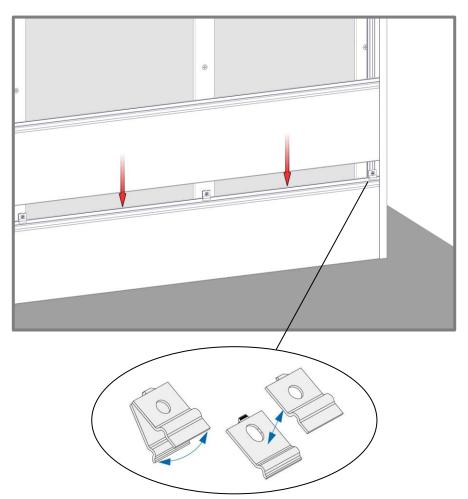


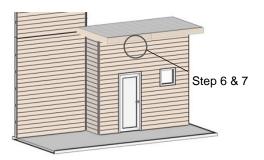
Ensure there is sufficient room for expansion and contraction of each Plank, also confirming component caps will cover. Install Quick Screen Clips every 32" (813mm) O.C. max spacing. Hard fasten only one point at the center of each plank, except where butt-joints are used. Shim Quick Screen Clips where needed to correct any substrate inconsistencies.

See Appendix for project specific wind load requirements. Plank Fastening - Wind Load Tables 3 & 4



Install planks as needed. Where anchoring the planks securely can only be achieved over component flanges; split the Quick Screen Clip and use one piece on the front. This will maintain each plank's ability to expand and contract.

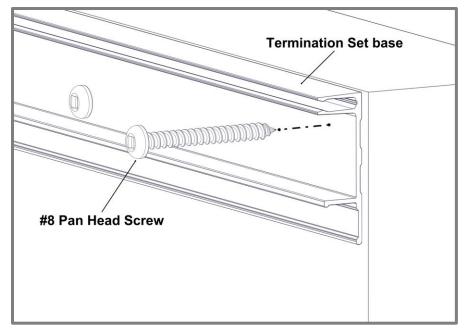


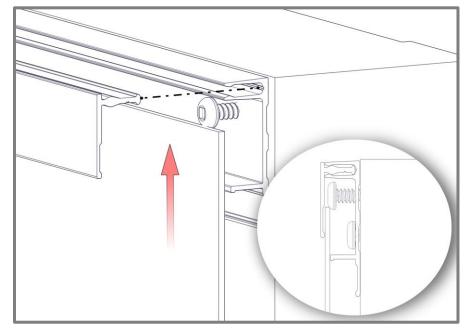


Step 6 – Termination Set

Install Termination Set (base only), fastening every 16" O.C.

Where terminating cut planks, provide a positive stop approximately every 16" (406mm).



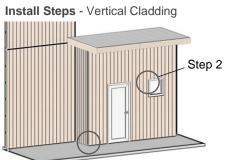


Step 7 – Last Row of Planks

Rip the last Plank, cutting it to width to suit the installation area(s). Install edge plank with a 1/4" gap and screw to lock the Plank into place.

Skip to Page 18 for Finishing Steps.

Tongue and Groove Cladding Installation Guide T&G_C_IG_RB_V18

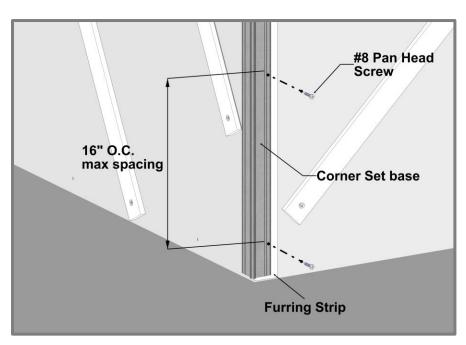


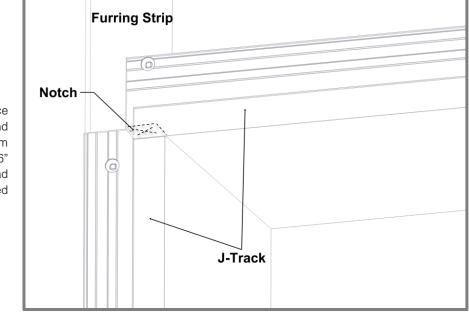
Step 1

Step 1 – Corners

Install inside and outside corner bases, fastening every 16" O.C. with #8 Pan Head Screws. Corners typically extend from top to bottom of the area of application.

A Check that components are level/plumb, flat and straight for best results.

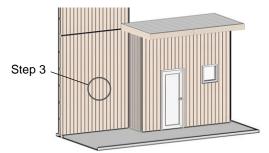




Step 2 – J-Track

Install J-Track or Two-Piece J-Track around windows and doors and at the top & bottom of walls, fastening every 16" O.C. with #8 Pan Head Screws. Trims can be mitered for a clean corner look.

17



Step 3 – Back-to-Back Starter

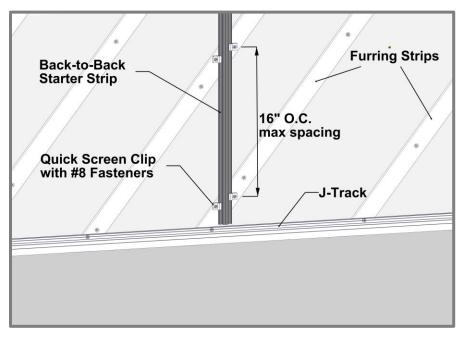
Install the Back-to-Back Starter Strip at the center of the wall area to achieve equal width ends. Fasten both sides every 16" O.C. max with #8 Pan Head Screws.

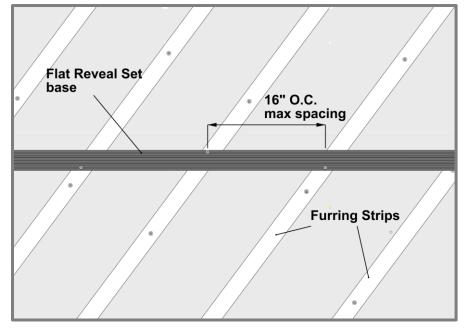
▲ The Back-to-Back Starter should be secured with a Quick-Screen Clip on both sides of the component.

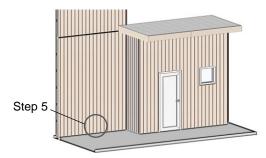
Alternately, the Starter Strip can be used and installed at the corner of the wall(s) over the Corner Set base and the Starter J-Track used at the edge of the walls.

Step 4 –Flat Reveal or Offset Flat Reveal (2") (Only if required, not shown on layout)

Install the Flat Reveal Set (base only) at the desired plank widths, fastening every 16" O.C. with #8 Pan Head Screws.



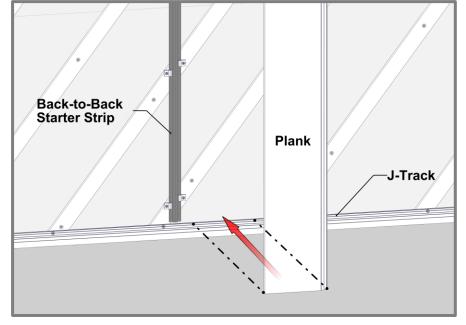


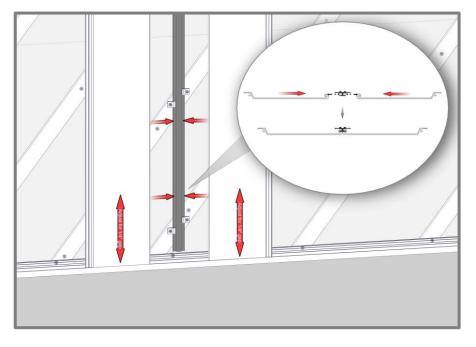


Step 5 – Planks

Place the planks into the groove of the Starter Strip, engaging the tongue. It is good practice to check your installation every 2-3 rows for level/plumb and flat or

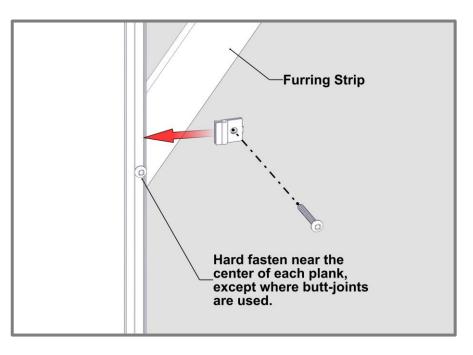
straight, for best results.





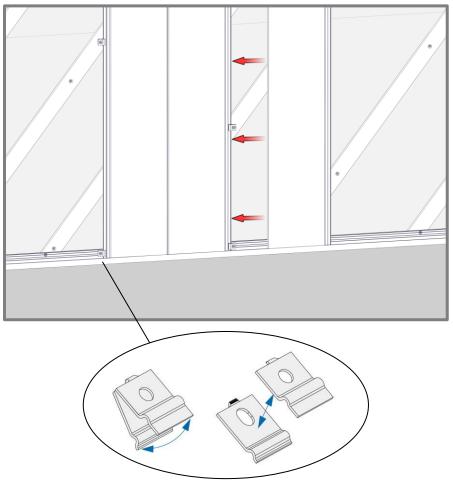
Ensure there is sufficient room for expansion and contraction of each Plank, also confirming component caps will cover. Install Quick Screen Clips every 32" (813mm) O.C. max spacing. Hard fasten only one point at the center of each plank, except where butt-joint are used. Shim Quick Screen Clips where needed to correct any substrate inconsistencies.

See Appendix for project specific wind load requirements. Plank Fastening - Wind Load Tables 3 & 4



Install planks as needed. Where anchoring the planks securely can only be achieved over component flanges; split the Quick Screen Clip and use one piece on the front. This will maintain each plank's

ability to expand and contract



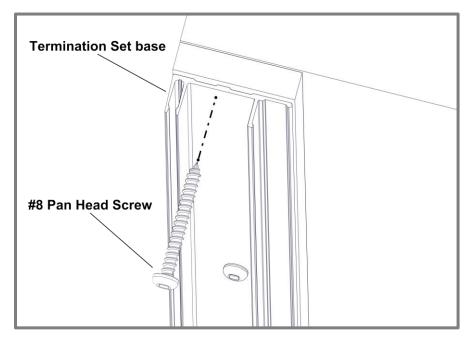
Tongue and Groove Cladding Installation Guide T&G_C_IG_RB_V18



Step 6 – Termination Set

Install Termination Set (base only), fastening every 16" O.C.

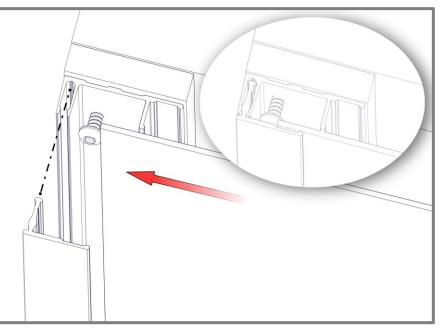
Where terminating cut planks, provide a positive stop approximately every 16" (406mm).



Step 7 – Last Row of Planks

Rip the last Plank, cutting it to width to suit the installation area(s). Install edge plank with a 1/4" gap and screw to lock the Plank into place.

See next page for Finishing Steps.



Tongue and Groove Cladding Installation Guide T&G_C_IG_RB_V18



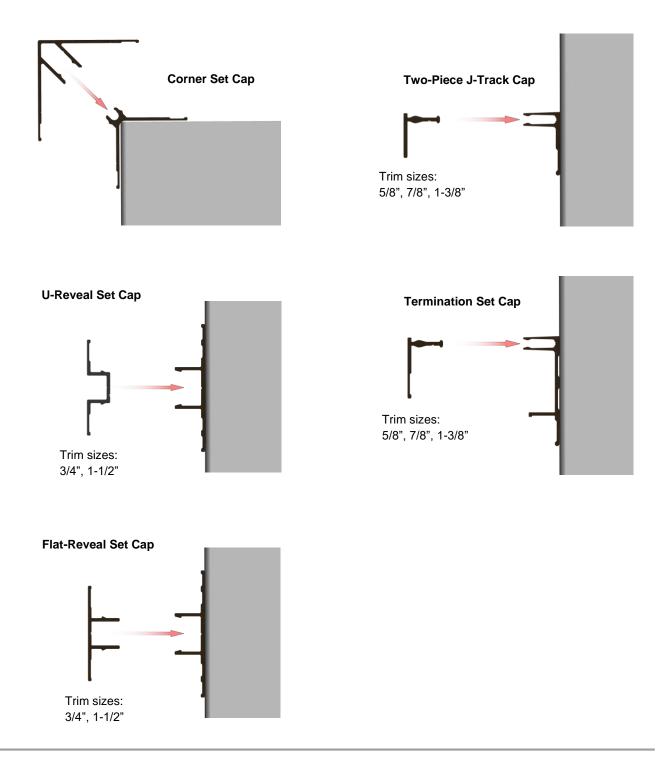
Finishing Steps - Once planks are installed, finish off the perimeter trims with caps from two-piece sets.

Component Caps

Location: Details:

Installed onto the base of the two-piece sets.

: If required, use a rubber mallet or hammer and block to protect the finish during this process.



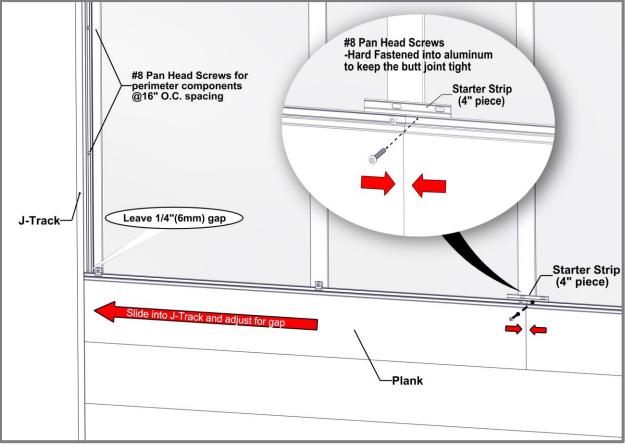
Tongue and Groove Cladding Installation Guide T&G_C_IG_RB_V18

Details

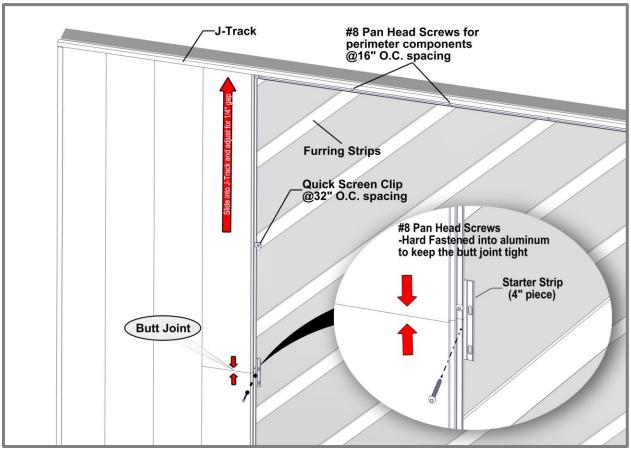
Butt-Joints

- A When installing staggered butt-joints, hard-fasten the two planks at the butt-joint to ensure joints do not open up (See Detail A & B). Fasteners should be anchored through a 4" piece of Plank and into a solid secure framing member or blocking.
- Use touch-up paint pens (purchased separately) to finish the ends of the two (2) planks at the butt-joint.
- DO NOT install more than one (1) butt-joint between two components
- DO NOT hard-fasten a plank to a component trim, as this will restrict its ability to expand & contract into the component.
- If no butt joints along the length, it is good practice to hard-fasten each plank directly through the flange near the center, to keep the planks from migrating.
- DO NOT hard-fasten more than one (1) location per plank.
- Hard fasten only:

SituationLocationNo butt-joints:-Near the center of planksButt-joints:-At the joints



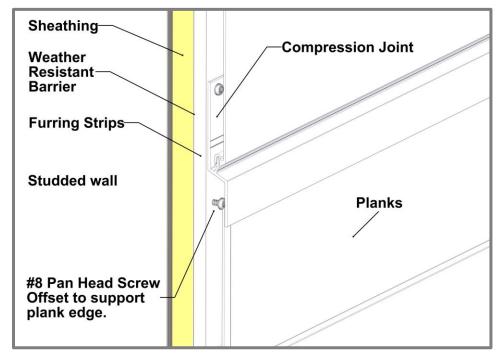
Detail A -Horizontal Cladding



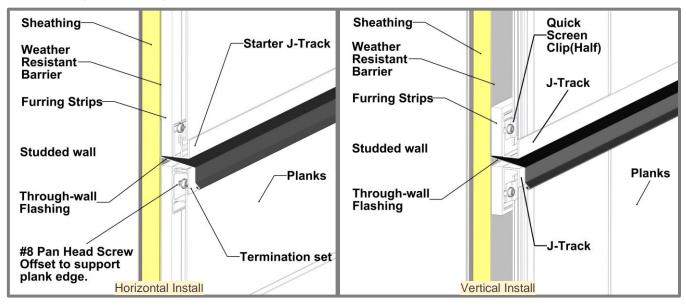
Detail B -Vertical Cladding

Floor elevation

Compression Joint

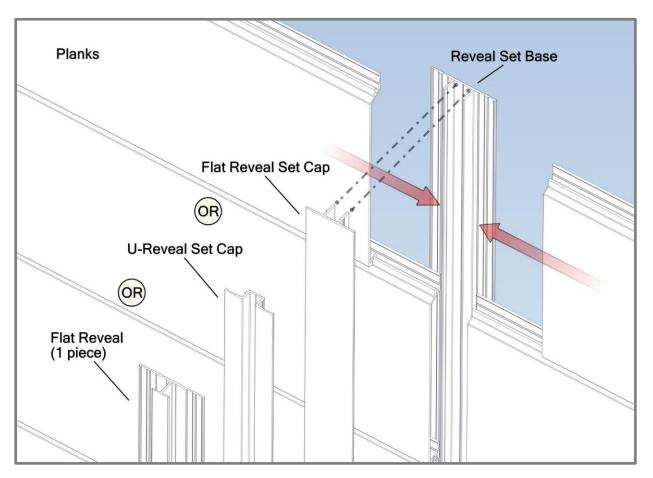


Туре:	Compression Joint, Termination set/Starter J-Track, J-Track back-to-back.
Location:	Typically, at every floor elevation and where through-wall flashing is required.
Details:	Note the orientation of planks for through-wall flashing install.

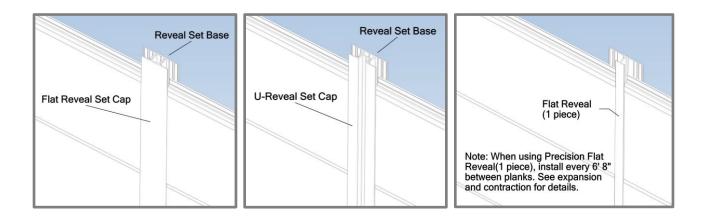


Through-wall Flashing

Expansion reveals



Туре:	Traditional Flat Reveal Set/Traditional U-Reveal Set/Precision Flat Reveal.
Location:	Typically for wall areas greater than 24' (7.3m) long (no butt-joints) or 40' (12.2m) long
	(With staggered butt-joints). See Expansion and contraction for details.
Details:	Install base only to start and end cap once planks are installed.



Appendix

Expansion and Contraction Tables

DL	E 1 - IN				AVERA	GE TEMPE	RATURE A	T TIME OF	CUTTING	& INSTALL	ATION		
		°C	-50	-40	-30	-20	-10	0	10	20	30	40	50
		°F	-58	-40	-22	-4	14	32	50	68	86	104	122
<u>.</u>	°C	°F				EXPAN	ISION OR C	ONTRACT	ION (INCH)	FOOT)			
EM	-50	-58	0.000	-0.003	-0.005	-0.008	-0.011	-0.014	-0.016	-0.019	-0.022	-0.024	-0.027
CONSTRUCTION TEMP.	-40	-40	0.003	0.000	-0.003	-0.005	-0.008	-0.011	-0.014	-0.016	-0.019	-0.022	-0.024
	-30	-22	0.005	0.003	0.000	-0.003	-0.005	-0.008	-0.011	-0.014	-0.016	-0.019	-0.022
	-20	-4	0.008	0.005	0.003	0.000	-0.003	-0.005	-0.008	-0.011	-0.014	-0.016	-0.019
	-10	14	0.011	0.008	0.005	0.003	0.000	-0.003	-0.005	-0.008	-0.011	-0.014	-0.016
co	0	32	0.014	0.011	0.008	0.005	0.003	0.000	-0.003	-0.005	-0.008	-0.011	-0.014
	10	50	0.016	0.014	0.011	0.008	0.005	0.003	0.000	-0.003	-0.005	-0.008	-0.011
РО	20	68	0.019	0.016	0.014	0.011	0.008	0.005	0.003	0.000	-0.003	-0.005	-0.008
IAX	30	86	0.022	0.019	0.016	0.014	0.011	0.008	0.005	0.003	0.000	-0.003	-0.005
MIN/MAX POST	40	104	0.024	0.022	0.019	0.016	0.014	0.011	0.008	0.005	0.003	0.000	-0.003
z													
	50	122 IETRIC	0.027	0.024	0.022	0.019	0.016	0.014	0.011	0.008 & INSTALL	0.005 ATION	0.003	0.000
	50			-40 -40								0.003 40 104	0.000 50 122
BLI	50	IETRIC	0.027	-40	AVERA -30	GE TEMPE -20 -4	RATURE A	T TIME OF 0 32	CUTTING 10 50	& INSTALL 20 68	ATION 30	40	50
BLI	50 E 2 - M	ETRIC °C °F	0.027	-40	AVERA -30	GE TEMPE -20 -4	RATURE A -10 14	T TIME OF 0 32	CUTTING 10 50	& INSTALL 20 68	ATION 30	40	50 122
BLI	50 E 2 - M ° C	ETRIC °C °F °F	-50 -58	-40 -40	AVERA -30 -22	GE TEMPE -20 -4 EXPAN	RATURE A -10 14 ISION OR C	T TIME OF 0 32 ONTRACTI	CUTTING 10 50 ON (MM/N	& INSTALL 20 68 1ETER)	ATION 30 86	40 104	50 122 -2.300
BLI	50 E 2 - M ° C -50	ETRIC °C °F -58	0.027 -50 -58 0.000	-40 -40	AVERA -30 -22 -0.460	GE TEMPE -20 -4 EXPAN -0.690	RATURE A -10 14 ISION OR C -0.920	T TIME OF 0 32 ONTRACTI -1.150	CUTTING 10 50 ON (MM/N -1.380	& INSTALL 20 68 1ETER) -1.610	ATION 30 86 -1.840	40 104 -2.070	50 122 -2.300 -2.070
BLI	50 E 2 - M ° C -50 -40	ETRIC °C °F °F -58 -40	0.027 -50 -58 0.000 0.230	-40 -40 -0.230 0.000	AVERA -30 -22 -0.460 -0.230	AGE TEMPE -20 -4 EXPAN -0.690 -0.460	RATURE A -10 14 ISION OR C -0.920 -0.690	T TIME OF 0 32 0NTRACTI -1.150 -0.920	CUTTING 10 50 ON (MM/N -1.380 -1.150	& INSTALL 20 68 IETER) -1.610 -1.380	ATION 30 86 -1.840 -1.610	40 104 -2.070 -1.840	50 122 -2.300 -2.070 -1.840
BLI	50 E 2 - M € -50 -40 -30	ETRIC °C °F -58 -40 -22	0.027 -50 -58 0.000 0.230 0.460	-40 -40 -0.230 0.000 0.230	AVERA -30 -22 -0.460 -0.230 0.000	AGE TEMPE -20 -4 EXPAN -0.690 -0.460 -0.230	RATURE A -10 14 ISION OR C -0.920 -0.690 -0.460	T TIME OF 0 32 ONTRACTI -1.150 -0.920 -0.690	CUTTING 10 50 ON (MM/N -1.380 -1.150 -0.920	& INSTALL 20 68 (ETER) -1.610 -1.380 -1.150	ATION 30 86 -1.840 -1.610 -1.380	40 104 -2.070 -1.840 -1.610	50 122 -2.300 -2.070 -1.840 -1.610
BLI	50 E 2 - M [◦] C -50 -40 -30 -20	ETRIC °C °F -58 -40 -22 -4	0.027 -50 -58 0.000 0.230 0.460 0.690	-40 -40 -0.230 0.000 0.230 0.460	AVERA -30 -22 -0.460 -0.230 0.000 0.230	AGE TEMPE -20 -4 EXPAN -0.690 -0.460 -0.230 0.000	RATURE A -10 14 ISION OR C -0.920 -0.690 -0.460 -0.230	T TIME OF 0 32 0NTRACTI -1.150 -0.920 -0.690 -0.460	CUTTING 10 50 ON (MM/N -1.380 -1.150 -0.920 -0.690	& INSTALL 20 68 1ETER) -1.610 -1.380 -1.150 -0.920	ATION 30 86 -1.840 -1.610 -1.380 -1.150	40 104 -2.070 -1.840 -1.610 -1.380	50 122 -2.300 -2.070 -1.840 -1.610 -1.380
BLI	50 E 2 - M € -50 -40 -30 -20 -10	ETRIC °C °F -S8 -40 -22 -4 14	0.027 -50 -58 0.000 0.230 0.460 0.690 0.920	-40 -40 -0.230 0.000 0.230 0.460 0.690	AVERA -30 -22 -0.460 -0.230 0.000 0.230 0.460	GE TEMPE -20 -4 EXPAN -0.690 -0.460 -0.230 0.000 0.230	RATURE A -10 14 SION OR C -0.920 -0.690 -0.460 -0.230 0.000	T TIME OF 0 32 0NTRACTI -1.150 -0.920 -0.690 -0.460 -0.230	CUTTING 10 50 ON (MM/N -1.380 -1.150 -0.920 -0.690 -0.460	& INSTALL 20 68 (ETER) -1.610 -1.380 -1.150 -0.920 -0.690	ATION 30 86 -1.840 -1.610 -1.380 -1.150 -0.920	40 104 -2.070 -1.840 -1.610 -1.380 -1.150	50 122 -2.300 -2.070 -1.840 -1.610 -1.380 -1.150
BLI	50 E 2 - M [°] C -50 -40 -30 -20 -10 0	ETRIC °C °F -58 -40 -22 -4 14 32	0.027 -50 -58 0.000 0.230 0.460 0.690 0.920 1.150	-40 -40 -0.230 0.000 0.230 0.460 0.690 0.920	AVERA -30 -22 -0.460 -0.230 0.000 0.230 0.460 0.690	AGE TEMPE -20 -4 EXPAN -0.690 -0.460 -0.230 0.000 0.230 0.460	RATURE A -10 14 SION OR C -0.920 -0.690 -0.460 -0.230 0.000 0.230	T TIME OF 0 32 0NTRACTI -1.150 -0.920 -0.690 -0.460 -0.230 0.000	CUTTING 10 50 ON (MM/N -1.380 -1.150 -0.920 -0.690 -0.460 -0.230	& INSTALL 20 68 (ETER) -1.610 -1.380 -1.150 -0.920 -0.690 -0.460	ATION 30 86 -1.840 -1.610 -1.380 -1.150 -0.920 -0.690	40 104 -2.070 -1.840 -1.610 -1.380 -1.150 -0.920	
BLI	50 E 2 - M -50 -40 -30 -20 -10 0 10	ETRIC °C °F -58 -40 -22 -4 14 32 50	0.027 -50 -58 0.000 0.230 0.460 0.690 0.920 1.150 1.380	-40 -40 -0.230 0.000 0.230 0.460 0.690 0.920 1.150	AVERA -30 -22 -0.460 -0.230 0.000 0.230 0.460 0.690 0.920	AGE TEMPE -20 -4 EXPAN -0.690 -0.460 -0.230 0.000 0.230 0.460 0.690	RATURE A -10 14 ISION OR C -0.920 -0.690 -0.460 -0.230 0.000 0.230 0.460	T TIME OF 0 32 0NTRACTI -1.150 -0.920 -0.690 -0.460 -0.230 0.000 0.230	CUTTING 10 50 ON (MM/N -1.380 -1.150 -0.920 -0.690 -0.460 -0.230 0.000	& INSTALL 20 68 (ETER) -1.610 -1.380 -1.150 -0.920 -0.690 -0.460 -0.230	ATION 30 86 -1.840 -1.610 -1.380 -1.150 -0.920 -0.690 -0.460	40 104 -2.070 -1.840 -1.610 -1.380 -1.150 -0.920 -0.690	50 122 -2.300 -2.070 -1.840 -1.610 -1.380 -1.150 -0.920
	50 E 2 - M [°] C -50 -40 -30 -20 -10 0 10 20	ETRIC °C °F -58 -40 -22 -4 14 32 50 68	0.027 -50 -58 0.000 0.230 0.460 0.690 0.920 1.150 1.380 1.610	-40 -40 -0.230 0.000 0.230 0.460 0.690 0.920 1.150 1.380	AVERA -30 -22 -0.460 -0.230 0.000 0.230 0.460 0.690 0.920 1.150	AGE TEMPE -20 -4 EXPAN -0.690 -0.460 -0.230 0.000 0.230 0.460 0.690 0.920	RATURE A -10 14 ISION OR C -0.920 -0.690 -0.460 -0.230 0.000 0.230 0.460 0.690	T TIME OF 0 32 ONTRACTI -1.150 -0.920 -0.690 -0.460 -0.230 0.000 0.230 0.460	CUTTING 10 50 ON (MM/N -1.380 -1.150 -0.920 -0.690 -0.460 -0.230 0.000 0.230	& INSTALL 20 68 (ETER) -1.610 -1.380 -1.150 -0.920 -0.690 -0.460 -0.230 0.000	ATION 30 86 -1.840 -1.610 -1.380 -1.150 -0.920 -0.690 -0.460 -0.230	40 104 -2.070 -1.840 -1.610 -1.380 -1.150 -0.920 -0.690 -0.460	50 122 -2.300 -2.070 -1.840 -1.610 -1.380 -1.150 -0.920 -0.690

TABLE 3

		mar inina A			QUIC			CLIP			VIND	LUAD	
4		s				PS	F (Fac	tored /	Ultima	te)			
	1 27 4 4		20	30	40	50	60	70	80	90	100	110	121
		Wood											
	16"	16ga											
	10	18ga											
Ê.		20ga											
		Wood											
ł.													
) :	24"	16ga											
		18ga											
1		20ga											
		Wood											
Ś	32"	16ga											
j	32	18ga											
		20ga											
	All testir	ng has be	een perf	ormed	using L/	180 def	lection	imits					
	Subtrat	e Types:	Sheath	ed Woo	od-Fram	e Wall v	w/2.0 in	lg. #8	Pan-hea	ad wood	d screws	5	
			Sheath	ed 16a	a, 50ksi	Steel S	tud Wa	- II w/#8 F	^o an-Hea	ad Self-	Drillina	Screws	
				-	a, 33ksi						-		
				-	a, 33ksi						-		
	1 Consis	ng is from		-		Oleer O	tuu vva	1 101	an-nea		Criming	ocrews	
		-											
	-	factored d ening to ev						-					

TABLE 4

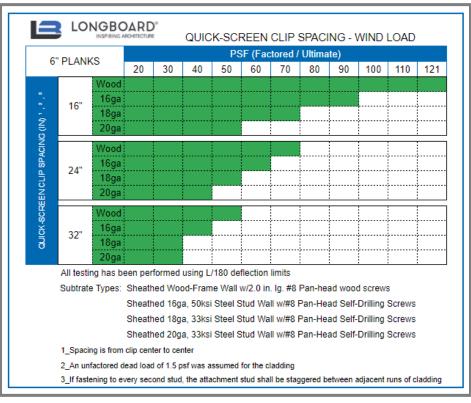


TABLE 5

STAR	TER ST	RIP w.	PSF (Factored / Ultimate)											
4	" PLAN	ĸ	20	30	40	50	60	70	80	90	100	110	121	
0 -		Wood	End	End	End	End	End	End	End	End	End	End	End	
RENCLIP (IN) * 2 a	16"	16ga	End	End	End	End	End	End	Mid	Mid	Mid	Mid		
	10	18ga	End	End	Mid	Mid	Mid	Mid	Mid	Mid				
₩€.		20ga	Mid	Mid	Mid	Mid	Mid	Mid	Mid					
QUICK-SCF SPACING (
D'A	32"	Wood	End	End	End									
0	32	16ga	End	End										
	All testin	ng has be	en perf	ormed i	using L/	180 def	lection I	imits						
	Subtrate	e Types:	Sheath	ed Woo	od-Fram	e Wall	w/2.0 in	. lg. #8	Pan-hea	ad wood	d screw:	s		
			Sheath	ed 16g	a, 50ksi	Steel S	Stud Wa	ll w/#8 i	Pan-He	ad Self-	Drilling	Screws		
			Sheath	ed 18g	a, 33ksi	Steel S	Stud Wa	ll w/#8 i	Pan-He	ad Self-	Drilling	Screws		
			Sheath	ed 20a	a, 33ksi	Steel S	Stud Wa	ll w/#8 i	Pan-He	ad Self-	Drillina	Screws		
	Posiiton	of screw		-	v is pos									
					· ·					· · · ·	in			
	1 Cassia	a ia fram				aoneu	in the fil			ater oth	P.			
	Mid - Screw is positioned in the middle of the Starter Strip 1 Spacing is from clip center to center													

Bue Line End position for fasting

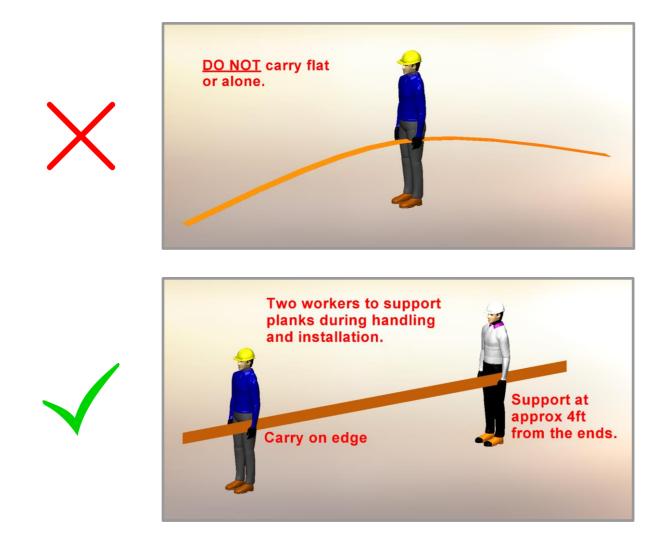
TABLE 6

		NGBO	ARD	•		LOAD							
		INSPIRING AF	ICHITECTURE		QUIC	K-SCI	REEN	CLIP/	FASTE	NING	SPAC	CING	
STA	RTER ST					PS	SF (Fac	tored /	Ultima	te)			_
	6" PLANK		20	30	40	50	60	70	80	90	100	110	121
0. 7		Wood	End	End	End	Mid	Mid	Mid	Mid	Mid	Mid	Mid	Mid
CLI .	16"	16ga	End	End	End	Mid	Mid	Mid	Mid	Mid			
QUICK-SCREENCLIP SPACING (IN) 1, 2, 3	10	18ga	End	Mid	Mid	Mid	Mid	Mid					
2 <u>1</u> 2 ⊂	· .	20ga	Mid	Mid	Mid	Mid							
S-X-S													
SPAC	32"	Wood	End										
	02	16ga	End										
	All testir	ng has be	en perf	ormed (using L/	180 det	lection	limits					
	Subtrate	e Types:	Sheath	ed Woo	od-Fram	e Wall	w/2.0 in	. lg. #8	Pan-hea	ad wood	d screws	S	
			Sheath	ed 16g	a, 50ksi	Steel S	Stud Wa	ll w/#8 I	Pan-Hea	ad Self-	Drilling	Screws	
			Sheath	ed 18g	a, 33ksi	Steel S	Stud Wa	ll w/#8 I	Pan-Hea	ad Self-	Drilling	Screws	
			Sheath	ed 20g	a, 33ksi	Steel S	Stud Wa	ll w/#8 I	Pan-Hea	ad Self-	Drilling	Screws	
	Posiiton	of screw	: End	- Screv	v is pos	itioned	at end o	of the St	arter St	rip			
			Mid	- Screv	v is pos	itioned	in the m	iddle of	f the Sta	rter Str	ip		
	1_Spacin	ng is from	clip cent	er to cen	ter								
	2 An unf	actored de	ead load	of 1.5 p	sf was as	sumed	for the cl	adding					
	-	ning to ev						-	aered be	tween a	diacent r	runs of cl	adding

Proper Handling of Longboard Products



To help avoid injury and product damage, Longboard products require proper handling to and from storage areas during installation. When carrying or installing any products it is recommended that they be moved or carried by at least two people with each support point approximately 4ft from the ends. Carrying products without proper support can cause excessive bending which may damage the appearance or finish of the product. Any short cut lengths should also be carried on edge while supporting the material. See below for details.



A Delivery, Storage & Handling

- Always inspect the delivery for damage and contact LB ASAP if there are any issues: <u>info@longboardproducts.com</u> or 1-800-604-0343 and include your PO# and any pictures if possible. Longboard is not responsible for the installation of blemished or damaged material.
- Be sure to store the material flat, keep it dry, safe & secure and remain in unopened cartons until ready to be installed.
- Always wear appropriate PPE when handling products.

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Every effort has been made to ensure that the information in these installation guidelines are accurate. Longboard is not responsible for printing or clerical errors.

For more information, contact client care at info@longboardproducts.com or call toll free 1-800-604-0343.